

II – 101

Linear Ball Spline

C-Lube Linear Ball Spline MAG

Linear Ball Spline G

Block Type Linear Ball Spline

Stroke Ball Spline

MAG • LSAG
LSB • LS

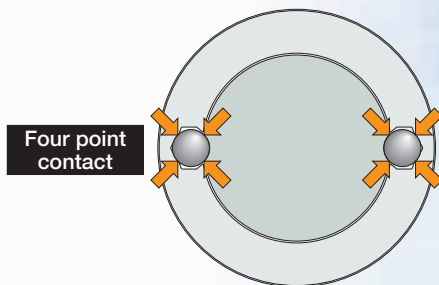
IKO Features of Linear Ball Spline series ①

Excellent features of compact linear structure by **four-points contact in**

IKO Linear Ball Spline is a linear motion rolling guide in which an external cylinder or slide unit makes linear motion along the spline shaft. Since the structure lets a ball to rotate on the spline track groove, it can receive not only the radial load but also rotating torque. Therefore it best fits the structure in which torque transmission and linear motion take place in parallel.

High rigidity despite of compact size

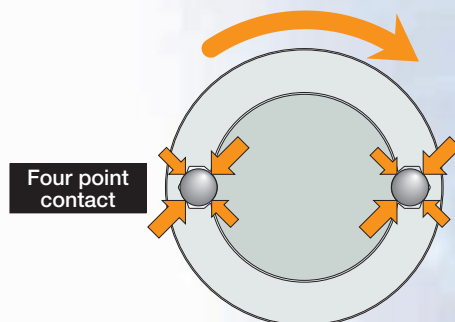
The structure places large diameter balls in two rows and has four-point contact with the track, allowing greater rigidity and compact design.



**For the load from all directions
it gives a good balance
and high rigidity!**

Allows high accuracy and accurate positioning

Preload removes the clearance along the rotation direction, allowing accurate positioning along the rotation direction.



**No play along the rotation
direction!**

Low frictional resistance and smooth motion

The optimum design based on the thorough analysis of ball recirculating route realized low frictional resistance and smooth linear motion durable for high speed operations.



ball spline realized by a simple two-row raceways

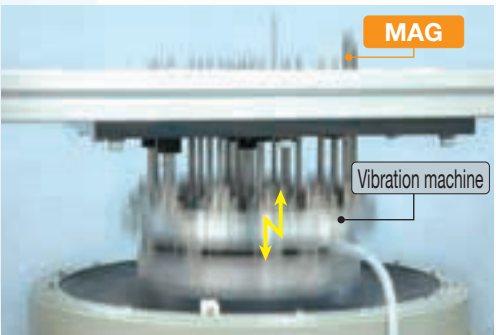
Both high speed durability performance and maintenance free performance are achieved

C-lube Linear Ball Spline MAG realizes a long term maintenance free using the built-in lubrication parts C-Lube for ball recirculation way in external cylinder. Since the lubrication oil inside C-Lube maintains the lubrication performance for a long time, it reduces the annoying lubricating management works and also allows total system cost saving by reducing the oil supply structures.

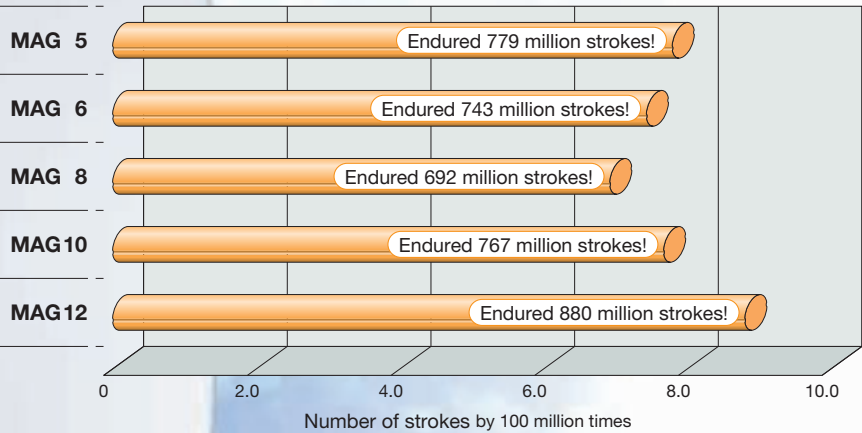
Durability test assuming the chip mounter

《Test conditions》

Lubrication conditions	Only lubrication oil inside C-lube, with no pre-packed grease	
Test method	Vibration test machine	
Operation condition	Posture	Vertical
	Maximum velocity	860 mm/s
	Acceleration	10 G
	Number of cycle	18.2 Hz
	Stroke length	15 mm



《Result》



Endured total strokes of 200 million times without a problem, only by lubrication oil inside C-Lube, for vertical shaft and super high tact operation!
Realized the maintenance free of 10 years of use equivalent to 10 years, in the test condition assuming the use for general chip mounters!!

Achieved maintenance free of **more than 600 million** total strokes in this severe operation conditions!!

Wide variation

A wide variety of models and sizes, such as super miniature size of 2 mm spline shaft diameter, block types and limited stroke types, is provided for your selection to meet each requirement.

Series	Model	Size	Spline shaft diameter	
			Min	Max
C-Lube Linear Ball Spline MAG	MAG	6 models	6 sizes	4 ~ 12 mm
Linear Ball Spline G	LSAG	8 models	12 sizes	2 ~ 30 mm
Block Type Linear Ball Spline	LSB	3 models	7 sizes	6 ~ 25 mm
Stroke Ball Spline	LS	2 models	3 sizes	4 ~ 6 mm

IKD

Features of Linear Ball Spline series ②

Free combination is enabled for model/accuracy/preload!!

Extreme interchangeable system

Interchangeable specification

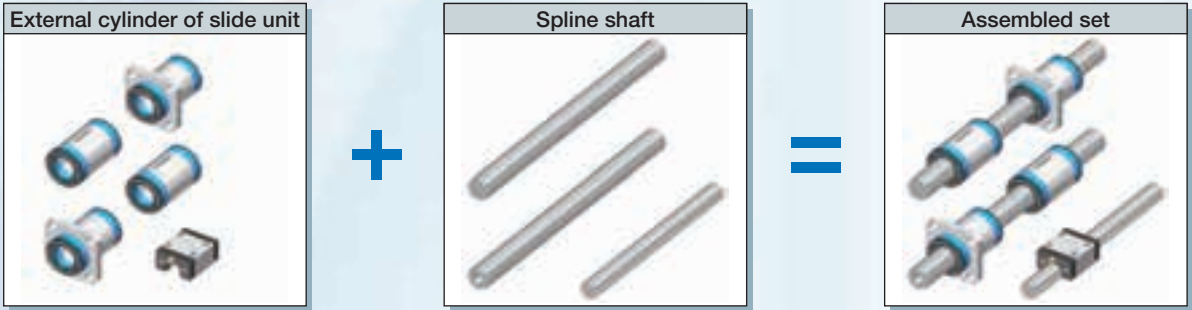
Requirements of ;

- Wish to improve the rigidity and life of machines
- Wish to improve the accuracy of machines
- Wish to replace the external cylinders or slide units immediately
- The number of external cylinders or slide units is in short
- Wish to replace the spline shaft immediately
- The length of spline shaft is not sufficient
- Wish to store only the external cylinders or slide units in stock for emergency

Interchangeable specification realizes ;

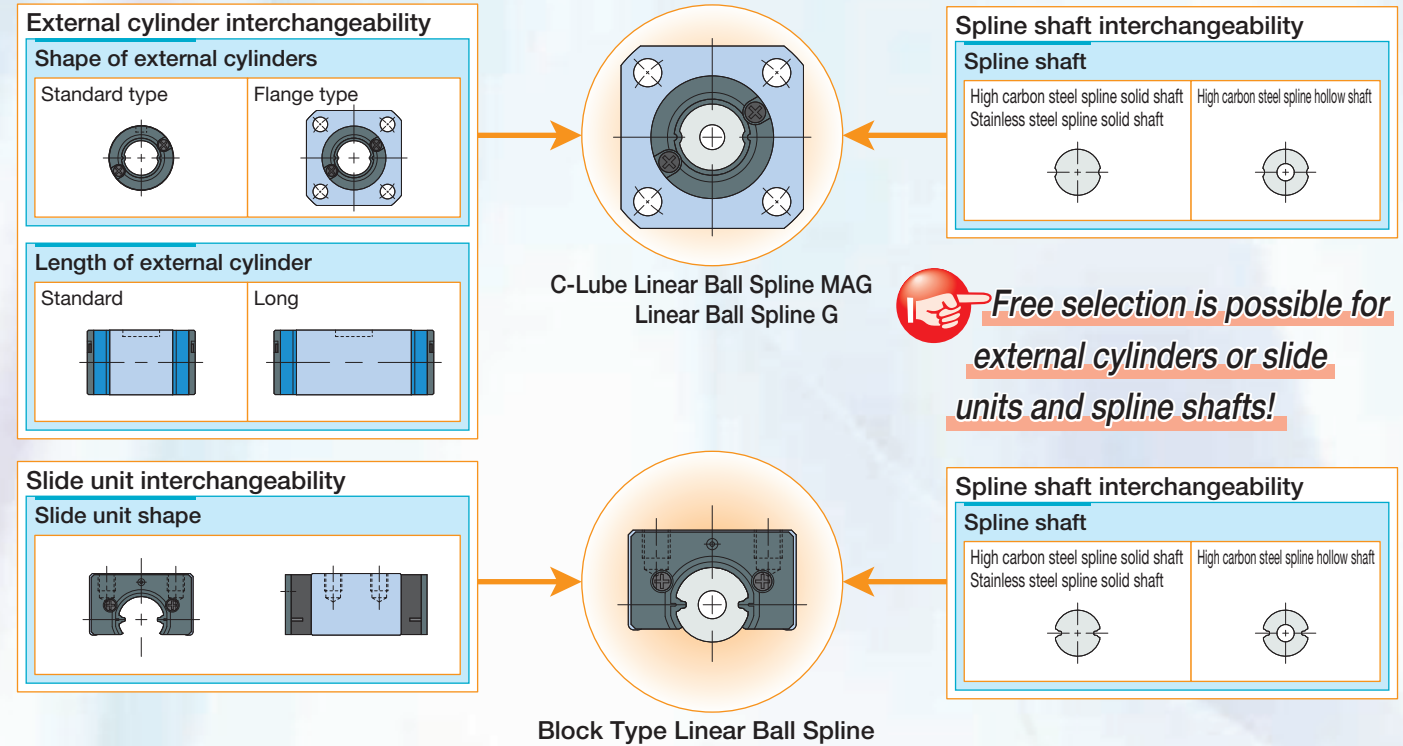
- Wish to prepare for a sudden design change
- Wish to select freely the combination of high accuracy and preload
- Independent handling of external cylinders or slide units and spline shafts
- Free and independent combination of external cylinders or slide units and spline shafts
- Compactness - independent storing of external cylinders or slide units and spline shafts

Select the products as many as you wish.



External cylinder interchangeability / unit interchangeability

A wide variety of models with different sectional shape and length are provided, for free replacement on the same spline shaft.



Interchangeable specification has realized the unparalleled high interchangeability in the background of unique high processing technology, by severely managing the dimensions of external cylinder, slide unit and spline shaft. This feature allows independent handling of external cylinder or slide unit and spline shaft, thus allowing you to select the free combination and to order any products, for any volume and at any necessary time.

Accuracy interchangeability

The simple structure of four-contact in two-row raceway yields small manufacturing errors or accuracy measurement errors, allowing the maintenance of each raceway in the high dimensions accuracy.

Two accuracy classes of ordinary and high level are provided, to support even high traveling accuracy purposes.

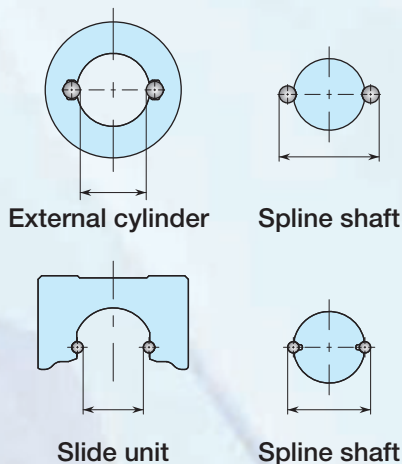


It allows the accuracy improvement of units without design changes!

Preload interchangeability

The high accuracy dimensions management utilizing the simple structure achieved the interchangeability of preloaded external cylinders and slide units.

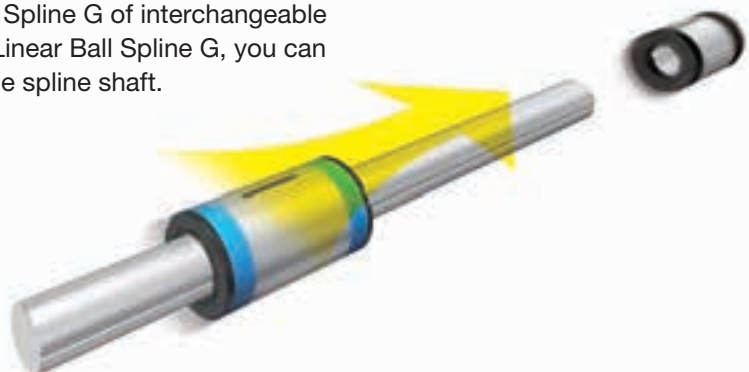
It supports the applications requiring the rigidity of one higher rank.



It allows the rigidity improvement of units without design changes!

Maintenance free is achieved only by replacing the external cylinder!

By exchanging the external cylinder of Linear Ball Spline G of interchangeable specification with an external cylinder of C-Lube Linear Ball Spline G, you can achieve the maintenance free without changing the spline shaft.



IKD C-Lube Maintenance Free Series

C-Lube Linear Ball Spline MAG

MAG



Long term maintenance free supported!

The aquamarine end plate is the symbol of maintenance free.

Spline shaft

External cylinder

Keyway

External cylinder body

Ball

C-Lube

End Plate

Seal

Linear Ball Spline G

LSAG

Points

1 Compact size

Uses a unique ball retaining mechanism without using a retainer, allowing a small external cylinder outside diameter against shaft diameter.

2 Wide range of variations for your needs

The external cylinder shape can be selected from two types, the standard (cylindrical shape) type and the flange type, and there are two types with different length of external cylinder with same section.

Also for spline shaft, the solid shaft and the hollow shaft that allows piping/wiring/air removal are prepared for your selection to meet the requirements of mechanical/unit specifications.

3 Extremely small size realized by simple structure

The minimum size LSAG2 realizes an unparalleled small size of 2 mm shaft diameter and 6 mm external cylinder's outside diameter.

4 Stainless steel shaft with high corrosion resistance

The spline shafts made of stainless steel are highly corrosion-resistant. They are suitable where rust prevention oil is not preferred, such as in a cleanroom environment.

Identification Number and Specification

Example of an identification number

The specifications of MAG and LSAG series are indicated by the identification number. Indicate the identification number, consisting of a model code, dimensions, a part code, a preload symbol, a classification symbol, an interchangeable code, and any supplemental codes for each specification to apply.

Non-interchangeable specification									
1	2	3	4	5	6	7	8	9	10
Assembled set	MAG	L	T	5	C1	R150	T ₁	H	/N
Interchangeable specification									
Single external cylinder	MAG	L		5	C1		T ₁	H	S1 /N
Single spline shaft ⁽¹⁾	LSAG		T	5		R150		H	S1
Assembled set	MAG	L	T	5	C1	R150	T ₁	H	S1 /N
1 Model									
2 External cylinder length									
3 Spline shaft shape									
4 Size									
5 Number of external cylinders									
6 Spline shaft length									
7 Preload amount									
8 Accuracy class									
9 Interchangeable									
10 Special specification									

MAG • LSAG
LSB • LS

Note ⁽¹⁾ Indicate "LSAG" (solid shaft) or "LSAGT" (hollow shaft) for the model code of the single spline shaft regardless of the series and the combination of external cylinder models.

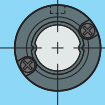


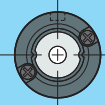


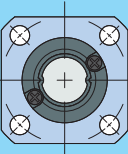
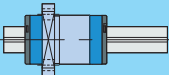
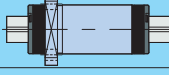
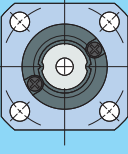
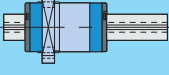
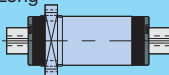
Identification Number and Specification

— Model · External Cylinder Length ·

1	Model	<div>C-Lube Linear Ball Spline MAG (MAG series)</div> <div>Standard type : MAG</div> <div>Flange type : MAGF</div> <div>Linear Ball Spline G ⁽¹⁾ (LSAG series)</div> <div>Standard type : LSAG</div> <div>Flange type : LSAGF</div> <div>For applicable models and sizes, see Table 1.</div> <div>Indicate "LSAG" (solid shaft) or "LSAGT" (hollow shaft) for the model code of the single spline shaft regardless of the series and the combination of external cylinder models.</div> <div>Note ⁽¹⁾ This model has no built-in C-Lube.</div>		
2	External cylinder length	Standard	: No symbol	For applicable models and sizes, see Table 1.
		Long	: L	
3	Spline shaft shape	Solid shaft	: No symbol	For applicable models and sizes, see Table 1.
		Hollow shaft	: T	
4	Size	2, 3, 4, 5, 6, 8, 10, 12, 15 20, 25, 30		For applicable models and sizes, see Table 1.
5	Number of external cylinders		: C○	For an assembled set, indicates the number of external cylinders assembled on a spline shaft. For a single external cylinder, only "C1" is specified.
6	Spline shaft length		: R○	The spline shaft length is indicated in mm. For standard and maximum lengths, see the dimension table.

Spline Shaft Shape · Size · Number of External Cylinders · Spline Shaft Length—

Table 1 Models and sizes of MAG and LSAG series

Shape	External cylinder length	Model	Size											
			2	3	4	5	6	8	10	12	15	20	25	30
<div>Standard type Solid shaft</div> 	<div>Standard</div> 	MAG	—	—	○	○	○	○	○	○	—	—	—	—
		LSAG	○	○	○	○	○	○	○	○	○	○	○	○
	<div>Long</div> 	MAGL	—	—	○	○	○	○	—	—	—	—	—	—
		LSAGL	—	—	—	○	○	○	○	○	○	○	○	○
<div>Standard type Hollow shaft</div> 	<div>Standard</div> 	MAGT	—	—	○	○	○	○	○	○	—	—	—	—
		LSAGT	—	—	○	○	○	○	○	○	—	—	—	—
	<div>Long</div> 	MAGLT	—	—	○	○	○	○	—	—	—	—	—	—
		LSAGLT	—	—	—	○	○	○	○	○	—	—	—	—
<div>Flange type Solid shaft</div> 	<div>Standard</div> 	MAGF	—	—	—	○	○	○	○	○	—	—	—	—
		LSAGF	○	○	○	○	○	○	○	○	○	○	○	○
	<div>Long</div> 	LSAGFL	—	—	—	○	○	○	○	○	○	○	○	○
<div>Flange type Hollow shaft</div> 	<div>Standard</div> 	MAGFT	—	—	—	○	○	○	○	○	—	—	—	—
		LSAGFT	—	—	○	○	○	○	○	○	—	—	—	—
	<div>Long</div> 	LSAGFLT	—	—	—	○	○	○	○	○	—	—	—	—

Remark: For the models indicated in , the interchangeable specification is available.

MAG · LSAG
LSB · LS

—Preload Amount—

7

Preload amount

Clearance Standard
Light preload

: T₀
: No symbol
: T₁

Specify this item for an assembled set or a single external cylinder.
For details of the preload amount, see Table 2.
For applicable preload types, see Table 3.

Table 2 Preload amount

Preload type \ Item	Preload symbol	Preload amount N	Operational conditions
Clearance	T ₀	0 ⁽¹⁾	· Very light motion
Standard	(No symbol)	0 ⁽²⁾	· Light and precise motion
Light preload	T ₁	0.02 C ₀	· Almost no vibrations · Load is evenly balanced · Light and precise motion

Notes (1) There is zero or subtle clearance.
(2) Indicates zero or minimal amount of preload.
Remark: C₀ indicates the basic static load rating.

Table 3 Application of preload

Size	Preload type (preload symbol)		
	Clearance (T ₀)	Standard (No symbol)	Light preload (T ₁)
2	○	○	—
3	○	○	—
4	○	○	—
5	—	○	○
6	—	○	○
8	—	○	○
10	—	○	○
12	—	○	○
15	—	○	○
20	—	○	○
25	—	○	○
30	—	○	○

Remark: The mark indicates that interchangeable specifications products are available.

—Accuracy Class—

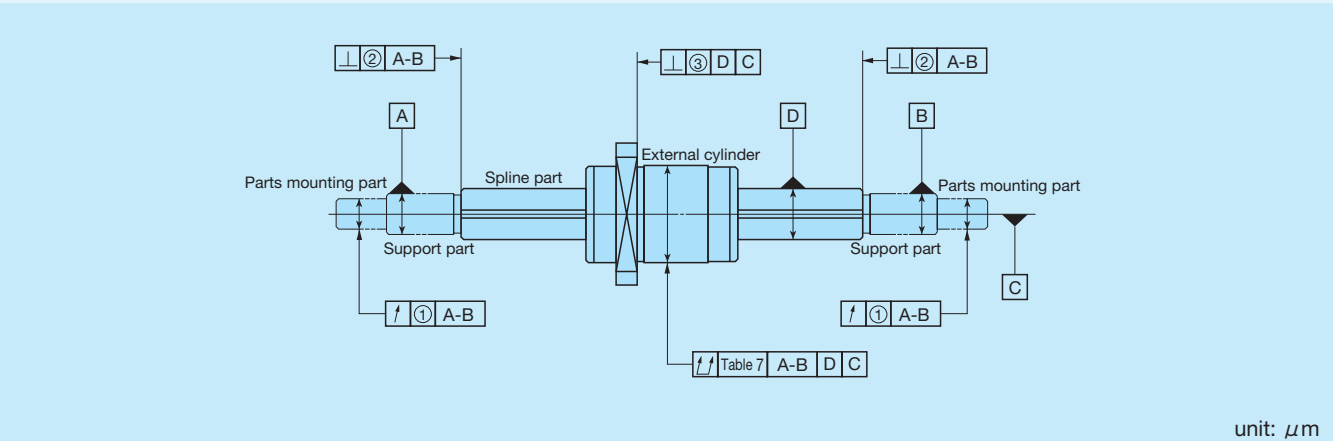
8	Accuracy class	Ordinary	: No symbol	For interchangeable specification products, assemble an external cylinder and a spline shaft of the same accuracy class. For applicable accuracy class, see Table 4. For details of accuracy class, see Table 5, Table 6, and Table 7.
		High	: H	
		Precision	: P	

Table 4 Application of accuracy class

Size	Class (classification symbol)		
	Ordinary (No symbol)	High (H)	Precision (P)
2	○	○	○
3	○	○	○
4	○	○	○
5	○	○	○
6	○	○	○
8	○	○	○
10	○	○	○
12	○	○	○
15	○	○	○
20	○	○	○
25	○	○	○
30	○	○	○

Remark: The mark indicates that interchangeable specifications products are available.

Table 5 Tolerance of each part



Size	Relative to axial line of supporting part of spline shaft						③ Perpendicularity of mounting surface of flange with respect to axial line of spline shaft ②)		
	① Radial runout of periphery of parts mounting part ①)			② Perpendicularity of spline part end face ①)					
	Ordinary (No symbol)	High (H)	Precision (P)	Ordinary (No symbol)	High (H)	Precision (P)	Ordinary (No symbol)	High (H)	Precision (P)
2	33	14	8	22	9	6	27	11	8
3	33	14	8	22	9	6	27	11	8
4	33	14	8	22	9	6	27	11	8
5	33	14	8	22	9	6	27	11	8
6	33	14	8	22	9	6	27	11	8
8	33	14	8	22	9	6	27	11	8
10	41	17	10	22	9	6	33	13	9
12	41	17	10	22	9	6	33	13	9
15	46	19	12	27	11	8	33	13	9
20	46	19	12	27	11	8	33	13	9
25	53	22	13	33	13	9	39	16	11
30	53	22	13	33	13	9	39	16	11

Notes ⁽¹⁾ The values are for the processed shaft ends.
⁽²⁾ Applicable to the flange type.

— Accuracy Class —

Table 6 Twist of grooves with respect to effective length of the spline part
unit: μm

Accuracy class	Ordinary (No symbol)	High (H)	Precision (P)
Allowable value	33	13	6

Remark: The values can be applied to 100 mm of the effective length of the spline at any position.

Table 7 Allowable values of total radial runout of spline shaft axial line unit: μm

Overall length of spline shaft mm		Size and accuracy class		Size								
				2, 3, 4, 5, 6, 8			10, 12			15, 20		
				Ordinary (No symbol)	High (H)	Precision (P)	Ordinary (No symbol)	High (H)	Precision (P)	Ordinary (No symbol)	High (H)	Precision (P)
—	200			72	46	26	59	36	20	56	34	18
200	315			133	89	57	83	54	32	71	45	25
315	400			185	126	82	103	68	41	83	53	31
400	500			236	163	108	123	82	51	95	62	38
500	630			—	—	—	151	102	65	112	75	46
630	800			—	—	—	190	130	85	137	92	58
800	1 000			—	—	—	—	—	—	170	115	75
1 000	1 250			—	—	—	—	—	—	—	—	—
Overall length of spline shaft mm		Size and accuracy class		Size								
				25, 30								
				Ordinary (No symbol)	High (H)	Precision (P)						
—	200			53	32	18						
200	315			58	39	21						
315	400			70	44	25						
400	500			78	50	29						
500	630			88	57	34						
630	800			103	68	42						
800	1 000			124	83	52						
1 000	1 250			151	102	65						

—Accuracy Class—

Table 8 Measuring methods of accuracy

Item	Measuring method	Illustration of measuring method
(1) Radial runout of periphery of parts mounting part with respect to axial line of supporting part of spline shaft (see Table 5 ①)	While supporting the spline shaft at its support part, place the dial gage probes on the outer peripheral faces of the parts mounting part and measure the deflection from one rotation of the spline shaft.	
(1) Perpendicularity of spline part end face with respect to axial line of supporting part of spline shaft (See Table 5 ②)	While supporting the spline shaft at its support part and one spline shaft end, place the dial gage probes on the spline end faces and obtain perpendicularity by measuring the deflection from one rotation of the spline shaft.	
Perpendicularity of mounting surface of flange with respect to axial line of spline shaft (see Table 5 ③)	While supporting the spline shaft at both centers and the outer peripheral faces of the spline shaft near the external cylinder and fixing the external cylinder on the spline shaft, place the dial gage probe on the flange mounting surface and obtain perpendicularity by measuring the deflection from one rotation of the spline shaft.	
Twist of grooves with respect to effective length of the spline part (see Table 6)	While supporting the spline shaft fixed, apply a unidirectional torsion moment load to the external cylinder (or measuring unit), place the dial gage probe vertically to the spline shaft on the side face of the sunk key attached on the external cylinder, and measure the deflection when the external cylinder and the dial gage probe are moved 100 mm in the axial direction at any position on the effective length of the spline shaft. However, the dial gage probe should be applied as near as possible to the outer peripheral face of the external cylinder.	
Total radial runout of axial line of spline shaft (see Table 7)	While supporting the spline shaft at its support part or at both centers, place a dial gage probe on the outer peripheral face of the external cylinder (or measuring unit) and measure the deflection from one rotation of the spline shaft at several positions in the axial direction to obtain the maximum value.	

Note (1) The accuracy are for the processed shaft ends.

MAG · LSAG
LSB · LS

– Interchangeable Specification · Special Specification –

9	Interchangeable	S1 specification : S1 S2 specification : S2 Non-interchangeable specification : No symbol	This is specified for the interchangeable specifications. Assemble a spline shaft and an external cylinder with the same interchangeable code. Performance and accuracy of "S1" and "S2" are the same. For applicable models and sizes, see Table 1. "No symbol" is indicated for non-interchangeable specification.
10	Special specification	/BS, /N, /OH, /Q, /RE, /S, /Y	For applicable special specifications, see Table 9.1 and Table 9.2. For combination of multiple special specifications, see Table 10. For details of special specifications, see pages II -116 and II -117.

Table 9.1 Application of special specifications (Interchangeable specification, single external cylinder, and assembled set)

Special specification	Supplemental code	Size											
		2	3	4	5	6	8	10	12	15	20	25	30
No seal	/N	—	—	—	○	○	○	○	○	○	○	○	○
Oil hole ⁽¹⁾	/OH	—	—	—	○	○	○	○	○	○	○	○	○
With C-Lube plate ⁽¹⁾	/Q	—	—	—	○	○	○	○	○	—	—	—	—

Note ⁽¹⁾ Applicable to LSAG series.

Table 9.2 Application of special specifications (Non-interchangeable specification)

Special specification	Supplemental code	Size											
		2	3	4	5	6	8	10	12	15	20	25	30
Stainless steel end plate ⁽¹⁾	/BS	—	—	—	○	○	○	○	○	○	—	—	—
No seal	/N	—	—	—	○	○	○	○	○	○	○	○	○
Oil hole ⁽¹⁾	/OH	—	○	○	○	○	○	○	○	○	○	○	○
With C-Lube plate ⁽¹⁾	/Q	—	—	—	○	○	○	○	○	—	—	—	—
Special environment seal ⁽¹⁾	/RE	—	—	—	○	○	○	○	○	○	—	—	—
Stainless steel spline shaft ⁽²⁾	/S	—	—	—	○	○	○	○	○	○	○	○	○
Specified grease ⁽¹⁾	/Y	—	—	—	○	○	○	○	○	○	—	—	—

Notes ⁽¹⁾ Applicable to LSAG series.

⁽²⁾ Applicable to solid shaft.

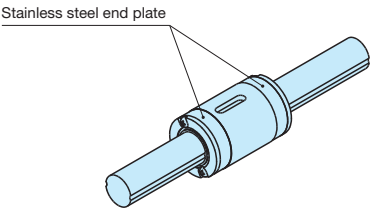
Table 10 Combination of supplemental codes

N	●					
OH	●	○				
Q	●	○	○			
RE	●	—	●	●		
S	●	●	●	●	●	
Y	●	●	●	—	●	●
	BS	N	OH	Q	RE	S

- Remarks
- The combination of "—" shown in the table is not available.
 - Contact IKO for the combination of the interchangeable specification marked with ●.
 - When using multiple types for combination, please indicate by arranging the symbols in alphabetical order.

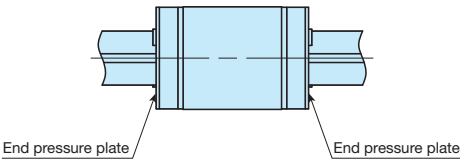
—Special Specification—

Stainless steel end plate /BS



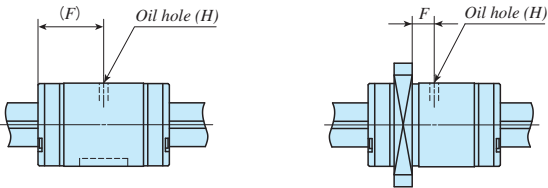
The standard synthetic resin end plates are replaced with stainless steel end plates. The total length of the external cylinder remains unchanged.

No seal /N



Seals at both ends of the external cylinder can be replaced with end pressure plates, which do not come in contact with the spline shaft, to reduce frictional resistance.
This specification is not effective for dust protection.

Oil hole /OH



An oil hole is created on the external cylinder. For dimensions, see Table 11.1 and Table 11.2.

Table 11.1 Location and diameter of oil hole on a standard type external cylinder (Supplemental code /OH)

LSAG3, LSAG4

unit: mm

Identification number	F	H	Identification number	F	H
LSAG 3	5	1.2	—	—	—
LSAG 4	6	1.5	—	—	—
LSAG 5	9		LSAGL 5	13	1.5
LSAG 6	10.5		LSAGL 6	15	
LSAG 8	12.5		LSAGL 8	18.5	
LSAG10	15	2	LSAGL10	23.5	2
LSAG12	17.5		LSAGL12	27	
LSAG15	20		LSAGL15	32.5	
LSAG20	25	3	LSAGL20	35.5	3
LSAG25	30		LSAGL25	42	
LSAG30	35		LSAGL30	49	

Remark: A typical identification number is indicated, but is applied to all LSAG series standard type models of the same size.

Table 11.2 Location and diameter of oil hole on a flange type external cylinder (Supplemental code /OH)

LSAGF3, LSAGF4

LSAGF(L)30

unit: mm

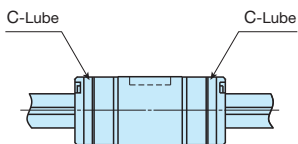
Identification number	<i>F</i>	<i>H</i>	Identification number	<i>F</i>	<i>H</i>	
LSAGF 3	2.1	1.2	—	—	—	
LSAGF 4	2.8	1.5	—	—	—	
LSAGF 5			LSAGFL 5	5.8	1.5	
LSAGF 6	3.5		LSAGFL 6	8		
LSAGF 8			LSAGFL 8	9.5		
LSAGF10	5	2	LSAGFL10	13.3	2	
LSAGF12	7.5		LSAGFL12	17		
LSAGF15	9		LSAGFL15	21.5		
LSAGF20	11	3	LSAGFL20	21.5	3	
LSAGF25	13		LSAGFL25	25		
LSAGF30	14		LSAGFL30	28		

Remark: A typical identification number is indicated, but is applied to all LSAG series flange type models of the same size.

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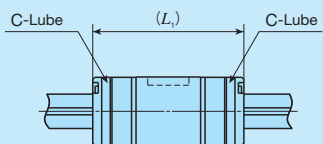
— Special Specification —

With C-Lube plate /Q



The C-Lube impregnated with lubrication oil is attached inside the seal of the external cylinder, so that the interval for reapplying lubricant can be extended. For the total length of the external cylinder with C-Lube plate, see Table 12.

Table 12 Dimension of external cylinder with C-Lube plate (Supplemental code /Q)

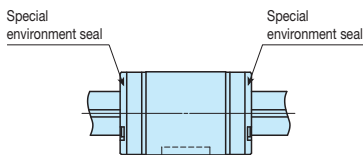


unit: mm

Identification number	L ₁	Identification number	L ₁
LSAG 5	24	LSAGL 5	32
LSAG 6	27	LSAGL 6	36
LSAG 8	33	LSAGL 8	45
LSAG10	38	LSAGL10	55
LSAG12	43	LSAGL12	62

- Remarks 1. The dimensions of the external cylinder with C-Lube at both ends are indicated.
2. A typical identification number is indicated, but is applied to all LSAG series models of the same size.

Special environment seal /RE



The standard seals are replaced with seals for special environment that can be used at high temperatures. The total length of the external cylinder remains unchanged.

Stainless steel spline shaft /S

The material of the solid spline shaft is changed to stainless steel. The load rating will change to a value obtained by multiplying the load rating for the steel spline shaft by a factor of 0.8.

Specified grease /YCG /YCL /YAF /YBR /YNG

The type of pre-packed grease can be changed by the supplemental code.

- ① /YCG Low Dust-Generation Grease for Clean Environment CG2 is pre-packed.
- ② /YCL Low Dust-Generation Grease for Clean Environment CGL is pre-packed.
- ③ /YAF Anti-Fretting Corrosion Grease AF2 is pre-packed.
- ④ /YBR MOLYCOTE BR2 Plus Grease [Dow Corning] is pre-packed.
- ⑤ /YNG No grease is pre-packed.

Spline shaft strength

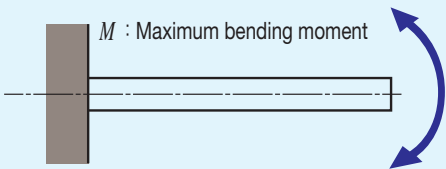
IKO Linear Ball Spline spline shafts can receive loads in all directions. Therefore, attention must be paid to spline shaft strength.

For bending load

For bending load on the spline shaft, select a shaft diameter that fulfills the conditions in formula (1).

$M = \sigma \times Z$ (1)

- M : Maximum bending moment acting on spline shaft N·mm
- σ : Spline shaft allowable bending stress 98 N/mm²
- Z : Section modulus of spline shaft mm³ (See Table 13)

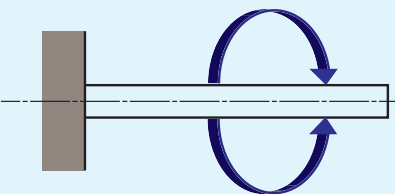


For torsion load

For torsion load on the spline shaft, select a shaft diameter that fulfills the conditions in formula (2).

$T = \tau_a \times Z_p$ (2)

- T : Maximum torsion moment N·mm
- τ_a : Spline shaft allowable torsion stress 49 N/mm²
- Z_p : Polar section modulus of spline shaft mm³ (See Table 13)



For simultaneous torsion and bending load

For simultaneous torsion and bending load on the spline shaft, calculate the shaft diameters from the equivalent bending moment formula (3) and the equivalent torsion moment formula (4) and use the larger value.

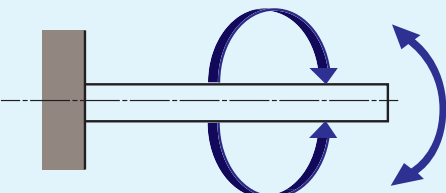
Equivalent bending moment *Me*

$Me = \frac{1}{2}(M + \sqrt{M^2 + T^2})$ (3)
 $Me = \sigma \times Z$

Equivalent torsion moment *Te*

$Te = \sqrt{M^2 + T^2}$ (4)
 $Te = \tau_a \times Z_p$

T : Maximum torsion moment

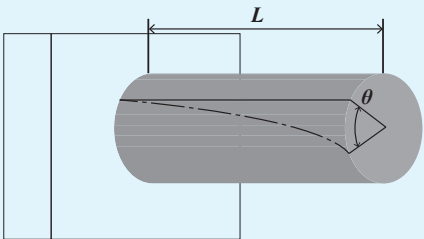


Stiffness of spline shaft

The torsion angle of the spline shaft caused by torsion moment must not exceed 0.25° per 1 meter.

$\theta = \frac{T \times L}{G \times I_p} \times \frac{360}{2\pi}$ (5)
 $0.25^\circ \geq \frac{1000}{L} \theta$

- θ : Torsion angle °
- L : Spline shaft length mm
- G : Shear Modulus 7.9×10⁴ N/mm²
- I_p : Polar moment of inertia of section area of spline shaft mm⁴ (See Table 13)



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Spline shaft sectional characteristics

Table 13 Spline shaft sectional characteristics

Size	Moment of inertia of sectional area mm ⁴		Section modulus : Z mm ³		Polar moment of inertia of section area of spline shaft: I _p mm ⁴		Polar section modulus : Z _p mm ³	
	Solid shaft	Hollow shaft	Solid shaft	Hollow shaft	Solid shaft	Hollow shaft	Solid shaft	Hollow shaft
2	0.60	—	0.65	—	1.4	—	1.4	—
3	3.6	—	2.5	—	7.5	—	5.0	—
4	12	12	6.0	6.0	24	24	12	12
5	29	28	12	11	59	58	24	23
6	61	60	21	20	120	120	41	41
8	190	190	49	47	390	380	98	96
10	470	460	95	93	960	940	190	190
12	990	920	170	160	2 010	1 880	330	310
15	1 580	—	240	—	3 260	—	480	—
20	5 100	—	570	—	10 500	—	1 150	—
25	12 000	—	1 080	—	24 800	—	2 200	—
30	25 300	—	1 890	—	52 200	—	3 840	—

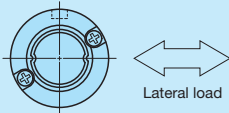
Load Direction and Load Rating

The MAG and LSAG series must be used with their load rating corrected in accordance to the load direction. The basic dynamic load rating and basic static load rating shown in the dimension table should be corrected to values in Table 14.

Table 14 Load ratings corrected for load direction

↑ Upward load

↓ Downward load

Lateral load

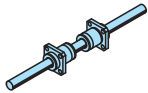
Load rating and load direction Size	Basic dynamic load rating			Basic static load rating		
	Load direction			Load direction		
	Downward	Upward	Lateral	Downward	Upward	Lateral
2~12	C	C	1.47C	C ₀	C ₀	1.73C ₀
15~30	C	C	1.13C	C ₀	C ₀	1.19C ₀

Identification number and quantity for ordering

To order an assembled set of MAG and LSAG series, please specify the number of sets based on the number of spline shafts. For single external cylinder or single spline shaft of the interchangeable specification, please specify the number of units.

Non-interchangeable specification

Assembled set



(When 1 set is needed)

Example of identification number indication

MAGF 10 C2 R200 T1 H /N

Order quantity

1 set

Interchangeable specification

Single external cylinder



(When 2 pieces are needed)

Example of identification number indication

MAGF 10 C1 T1 H S○ /N

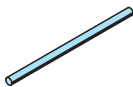
Order quantity

2 pieces

Please specify S1 or S2.

Only C1 can be specified.

Single spline shaft



(When 1 unit is needed)

Example of identification number indication

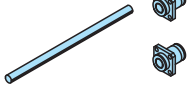
LSAG 10 R200 H S○

Order quantity

1 unit

Please specify S1 or S2.

Assembled set



(When 1 set is needed)

Example of identification number indication

MAGF 10 C2 R200 T1 H S○ /N

Order quantity

1 set


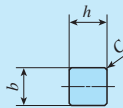
Please specify S1 or S2.

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Dimensions of Attached Key

The MAG and LSAG series standard types have keys shown in Table 15 attached.

Table 15 Dimensions and tolerance of attached key

<div><div></div><div></div></div>								unit: mm
Size	<i>b</i>	Dim. b tolerance	<i>h</i>	Dim. h tolerance	<i>ℓ</i>	<i>r</i>	<i>C</i>	
5	2	+0.016 +0.006	2	0 −0.025	3.8	1	0.16~0.25	
6			2.5		5.8	1.25		
8	7.8				1.5			
10	3				11.8			
12								
15	3.5	+0.024 +0.012	3.5	0 −0.030	16	1.75	0.25~0.4	
20	4		4		21.5	2		
25	5		5		23.5	2.5		
30	7	+0.030 +0.015	7	0 −0.036	27.5	3.5		

Remark: No key is attached to the Size 2, 3, and 4 series. For details of how to fix the key, see page II -121.

Lubrication

Lithium-soap base grease with extreme-pressure additive (Alvania EP Grease 2 [SHOWA SHELL SEKIYU K. K.]) is pre-packed in MAG and LSAG series. Additionally, MAG series has C-Lube placed in the recirculation part of balls, so that the interval for reapplying lubricant can be extended and maintenance works such as grease job can be reduced significantly.

Perform re-greasing as below.

(1) Size 2, 3, and 4 series

Specify either direct application of grease to the spline shaft raceway surface or oil hole specification (/OH). Note that the oil hole specification (/OH) is not available for the Size 2 series.

(2) Size 5 and higher series

Apply grease directly to the spline shaft raceway surface or the rolling elements. You may also specify the oil hole specification (/OH).

Dust Protection

The external cylinders of MAG and LSAG series are equipped with special rubber seals as standard for dust protection. However, if large amount of contaminant or dust are floating, or if large particles of foreign substances such as chips or sand may adhere to the spline shaft, it is recommended to attach a protective cover to the linear motion mechanism.

The Size 2, 3, and 4 series are not provided with seals. If the Size 3 and 4 series with seals is needed, contact IKO.

Precaution for Use

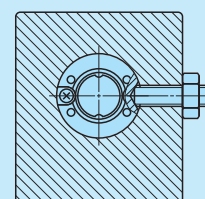
① Fitting of external cylinder

Generally, transition fit (J7) is used for fitting between the external cylinder and the housing bore. When high accuracy and high rigidity are not required, clearance fit (H7) can also be used.

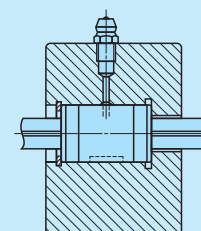
② Typical mounting structure

Mounting examples of the external cylinder are shown in Fig. 1.

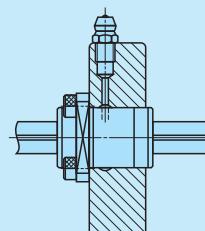
The rotation detent for external cylinders of the Size 2, 3, and 4 series should be mounted using the countersink provided on the external cylinder. Use screws M1.2 to M1.6 for Size 2, M1.6 to M2 for Size 3, and M2 to M2.5 for Size 4. At this point, be careful not to deform the external cylinder with screws.



Rotation detent for external cylinder for size 2, 3 and 4



Mounting example for standard type
(Oil hole /OH specification)



Mounting example for flange type
(Oil hole /OH specification)

Fig. 1 Mounting examples of external cylinder

③ Multiple external cylinders used in close proximity

When using multiple external cylinders in close proximity, greater load may be applied than the calculated value depending on the accuracy of the mounting surfaces and reference mounting surfaces of the machine or device. In such cases, allowance for greater applied load than the calculated value should be made.

If two or more external cylinders are assembled on a spline shaft and two or more keys are used to fix the rotational direction of the external cylinder, the keyway position of the external cylinders are aligned before delivery. Please contact IKO.

4 Additional machining of spline shaft end

The spline shaft is hardened by induction hardening. When additional machining on the shaft end is needed, make sure that the maximum diameter of the shaft end machining part does not exceed the dimension d_1 in the dimension table. Spline shafts with special shaft end shapes can be prepared upon request. Contact IKO for further information.

5 Operating temperature

MAG Series contains C-Lube. The operating temperature should not exceed 80°C. The maximum operating temperature for LSAG series is 120°C and temperature up to 100°C is allowed for continuous operation. When the temperature exceeds 100°C, contact IKO. When specifying LSAG series special specification with C-Lube plate (supplemental code /Q), utilize it below 80°C.

6 Arrangement of flange type (non-interchangeable specification) external cylinder

Table 16 shows arrangements of multiple flange type external cylinders in non-interchangeable specification. Arrangements that are not in Table 16 can be prepared upon request. Contact IKO for further information.

Table 16 Arrangement of flange type (Non-interchangeable specification) external cylinder

Number of external cylinders	Arrangement of external cylinders
1	
2	
3	
4	
5	
6	

7 When mounting multiple assembled sets at the same time

For interchangeable specification products, assemble an external cylinder and a spline shaft with the same interchangeable code ("S1" or "S2"). For non-interchangeable specification products, use the same combination of external cylinder and spline shaft upon delivery.

8 Assembly of external cylinder on spline shaft

When assembling the external cylinder on the spline shaft, correctly fit the grooves of the external cylinder and the spline shaft and move the external cylinder softly in parallel direction. Rough handling may result in damaging of seals or dropping of steel balls. The non-interchangeable specification products are already adjusted so as to provide the best accuracy when the marks of the external cylinder and the spline shaft face the same direction (see Fig. 2). Be careful not to change the assembly direction.

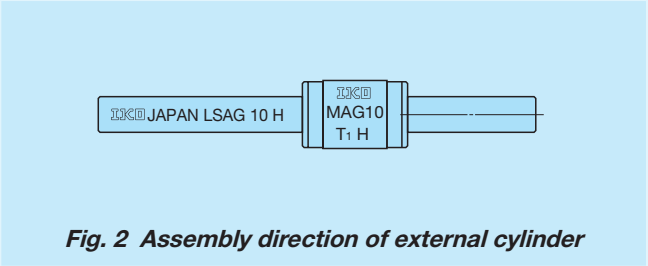


Fig. 2 Assembly direction of external cylinder

9 Mounting of external cylinder

When press-fitting the external cylinder to the housing, assemble them correctly by using a press and a suitable jig fixture. (See Fig. 3.)

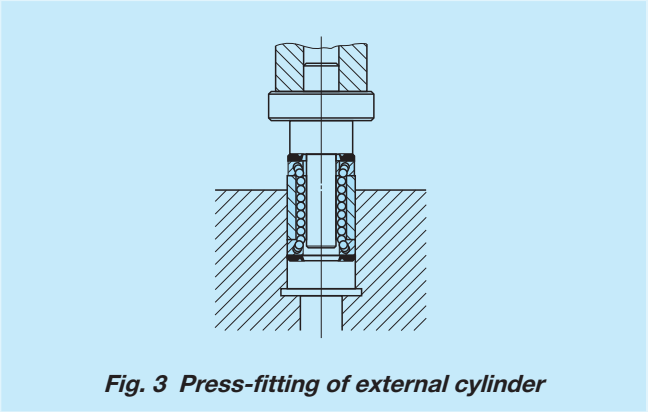
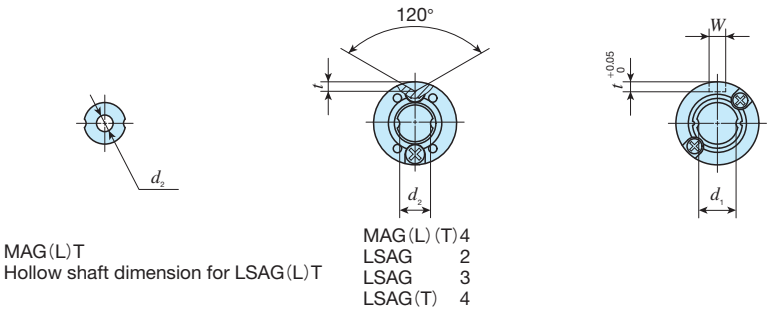


Fig. 3 Press-fitting of external cylinder

MAG・LSAG
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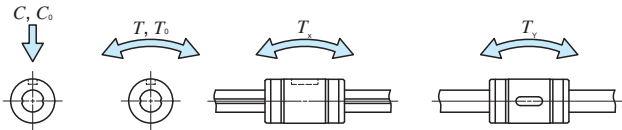
IKO C-Lube Linear Ball Spline MAG

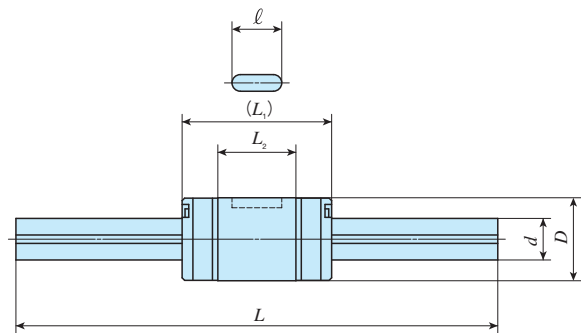
Standard type	
Shape	MAG · LSAG
Size	2 3 4 5 6 8
	10 12 15 20 25 30



Identification number		Interchangeable	Mass (Ref.) g		External cylinder dimensions and tolerances mm											
MAG series	LSAG series (No C-Lube)		External cylinder	Spline shaft (per 100 mm)	D	Dim. D tolerance	L ₁	L ₂	W	Dim. W tolerance	t	ℓ	d			
—	LSAG 2 ⁽¹⁾	—	1.0	2.3	6	$\begin{smallmatrix} 0 \\ -0.008 \end{smallmatrix}$	8.5	4.7	—	—	0.7	—	2			
—	LSAG 3 ⁽¹⁾	—	2.1	5.4	7	$\begin{smallmatrix} 0 \\ -0.009 \end{smallmatrix}$	10	5.9	—	—	0.8	—	3			
MAG 4 ⁽¹⁾	LSAG 4 ⁽¹⁾	—	2.5	9.6	8	$\begin{smallmatrix} 0 \\ -0.009 \end{smallmatrix}$	15	7.9	—	—	1	—	4			
		—													12	
MAGT 4 ⁽¹⁾		—	8.2				15									
	LSAGT 4 ⁽¹⁾	—					12									
MAGL 4 ⁽¹⁾	—	—	4.1	9.6			21	13.9								
MAGLT 4 ⁽¹⁾	—	—		8.2												
MAG 5	LSAG 5	○	4.8	14.9	10	$\begin{smallmatrix} 0 \\ -0.009 \end{smallmatrix}$	18	9.4	2	$\begin{smallmatrix} +0.014 \\ 0 \end{smallmatrix}$	1.2	6	5			
MAGT 5	LSAGT 5	○		12.4												
MAGL 5	LSAGL 5	○	8.1	14.9					26	16.9						
MAGLT 5	LSAGLT 5	○		12.4												
MAG 6	LSAG 6	○	8.9	19	12	$\begin{smallmatrix} 0 \\ -0.011 \end{smallmatrix}$	21	12.4	2	$\begin{smallmatrix} +0.014 \\ 0 \end{smallmatrix}$	1.2	8	6			
MAGT 6	LSAGT 6	○		16.5												
MAGL 6	LSAGL 6	○	14.5	19					30	21.4						
MAGLT 6	LSAGLT 6	○		16.5												
MAG 8	LSAG 8	○	15.9	39	15	$\begin{smallmatrix} 0 \\ -0.011 \end{smallmatrix}$	25	14.6	2.5	$\begin{smallmatrix} +0.014 \\ 0 \end{smallmatrix}$	1.5	8.5	8			
MAGT 8	LSAGT 8	○		33												
MAGL 8	LSAGL 8	○	26.5	39					37	26.6						
MAGLT 8	LSAGLT 8	○		33												

Notes (1) No seal is included.
(2) d_1 represents the maximum diameter for end machining.
(3) Represents standard length. We can produce other than the standard length, please specify the length of spline shaft by indicating the length in mm with the identification number.
(4) The direction of basic dynamic load rating (C), basic static load rating (C₀), dynamic torque rating (T), static torque rating and static moment rating (T₀, T_x, T_y) are shown in the sketches below.
The upper values of T_x and T_y are for one external cylinder and the lower values are for two external cylinders inclose contact.





Spline shaft dimensions and tolerances mm						Basic dynamic load rating ⁽⁴⁾	Basic static load rating ⁽⁴⁾	Dynamic torque rating ⁽⁴⁾	Static torque rating ⁽⁴⁾	Static moment rating ⁽⁴⁾	
	Dim. d tolerance	d ₁ ⁽²⁾	d ₂	L ⁽³⁾	Maximum length	C N	C ₀ N	T N · m	T ₀ N · m	T _x N · m	T _y N · m
	$\begin{smallmatrix} 0 \\ -0.010 \end{smallmatrix}$	1.2	—	50 100	100	222	237	0.28	0.30	$\begin{smallmatrix} 0.22 \\ 1.4 \end{smallmatrix}$	$\begin{smallmatrix} 0.39 \\ 2.4 \end{smallmatrix}$
	$\begin{smallmatrix} 0 \\ -0.010 \end{smallmatrix}$	2.2	—	100 150	150	251	285	0.45	0.51	$\begin{smallmatrix} 0.31 \\ 1.9 \end{smallmatrix}$	$\begin{smallmatrix} 0.53 \\ 3.3 \end{smallmatrix}$
	$\begin{smallmatrix} 0 \\ -0.012 \end{smallmatrix}$	3.2	—	100 150	200	303	380	0.70	0.87	$\begin{smallmatrix} 0.52 \\ 3.80 \end{smallmatrix}$	$\begin{smallmatrix} 0.90 \\ 6.50 \end{smallmatrix}$
			1.5		150					$\begin{smallmatrix} 0.52 \\ 2.9 \end{smallmatrix}$	$\begin{smallmatrix} 0.90 \\ 5.0 \end{smallmatrix}$
			—		200					$\begin{smallmatrix} 0.52 \\ 3.80 \end{smallmatrix}$	$\begin{smallmatrix} 0.90 \\ 6.50 \end{smallmatrix}$
			1.5		150					$\begin{smallmatrix} 0.52 \\ 2.9 \end{smallmatrix}$	$\begin{smallmatrix} 0.90 \\ 5.0 \end{smallmatrix}$
	$\begin{smallmatrix} 0 \\ -0.012 \end{smallmatrix}$	4.2	—	100 150	200	587	641	1.8	1.9	$\begin{smallmatrix} 1.0 \\ 7.9 \end{smallmatrix}$	$\begin{smallmatrix} 1.8 \\ 13.6 \end{smallmatrix}$
			2			879	1 180	2.6	3.5	$\begin{smallmatrix} 3.2 \\ 19.3 \end{smallmatrix}$	$\begin{smallmatrix} 5.5 \\ 33.4 \end{smallmatrix}$
			—								
			2								
	$\begin{smallmatrix} 0 \\ -0.012 \end{smallmatrix}$	5.2	—	150 200	300	711	855	2.5	3.0	$\begin{smallmatrix} 1.7 \\ 11.7 \end{smallmatrix}$	$\begin{smallmatrix} 3.0 \\ 20.3 \end{smallmatrix}$
			2			1 030	1 500	3.6	5.2	$\begin{smallmatrix} 5.0 \\ 27.6 \end{smallmatrix}$	$\begin{smallmatrix} 8.6 \\ 47.8 \end{smallmatrix}$
			—								
			2								
	$\begin{smallmatrix} 0 \\ -0.015 \end{smallmatrix}$	7	—	150 200 250	500	1 190	1 330	5.5	6.2	$\begin{smallmatrix} 3.3 \\ 22.0 \end{smallmatrix}$	$\begin{smallmatrix} 5.6 \\ 38.1 \end{smallmatrix}$
			3		400						
			—		500	1 800	2 470	8.4	11.5	$\begin{smallmatrix} 10.3 \\ 56.3 \end{smallmatrix}$	$\begin{smallmatrix} 17.8 \\ 97.5 \end{smallmatrix}$
			3		400						
			—		400						

MAG · LSAG
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Example of identification number of assembled set

Model code

Dimensions

Part code

Preload symbol

Classification symbol

Interchangeable code

Supplemental code

MAG

L

T

5

C2

R150

T₁

H

/N

1

2

3

4

5

6

7

8

9

10

① Model

MAGLSAG

Standard type

② Length of external cylinder

No symbolL

StandardLong

③ Spline shaft shape

No symbolT

Solid shaftHollow shaft

④ Size

2, 3, 4, 5, 6, 8

⑤ Number of external cylinders (2)

⑥ Length of spline shaft (150 mm)

⑦ Preload amount

T₀No symbolT₁

ClearanceStandardLight preload

⑧ Accuracy class

No symbolHPP

OrdinaryHighPrecision

⑨ Interchangeable

No symbolS1S2

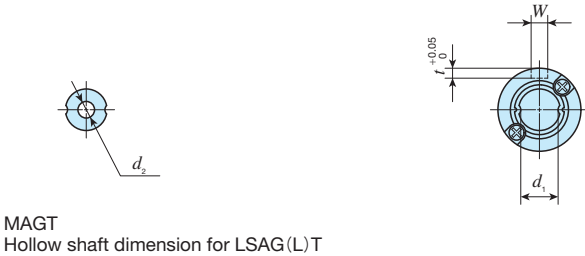
Non-interchangeable specificationS1 specificationS2 specification

⑩ Special specification

BS, N, OH, Q, RE, S, Y

IKO C-Lube Linear Ball Spline MAG

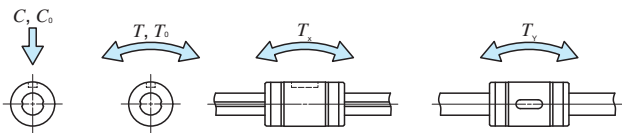
Standard type	
Shape	MAG · LSAG
Size	2 3 4 5 6 8
	10 12 15 20 25 30

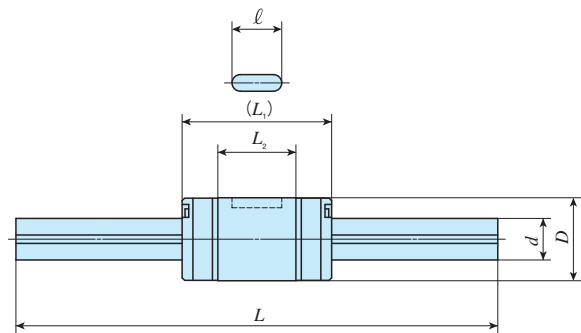


MAGT
Hollow shaft dimension for LSAG(L)T

Identification number		Interchangeable	Mass (Ref.) g		External cylinder dimensions and tolerances mm										
MAG series	LSAG series (No C-Lube)		External cylinder	Spline shaft (per 100 mm)	<i>D</i>	Dim. D tolerance	<i>L</i> ₁	<i>L</i> ₂	<i>W</i>	Dim. W tolerance	<i>t</i>	<i>ℓ</i>			
MAG 10	LSAG 10	○	31.5	60.5	19	0 -0.013	30	18.2	3	+0.014 0	1.8	11	10		
MAGT 10	LSAGT 10	○		51			47	34.9							
—	LSAGL 10	○	56.5	60.5											
—	LSAGLT 10	○		51											
MAG 12	LSAG 12	○	44	87.5	21	0 -0.013	35	23	3	+0.014 0	1.8	15	12		
MAGT 12	LSAGT 12	○		66			54	42							
—	LSAGL 12	○	76.8	87.5											
—	LSAGLT 12	○		66											
—	LSAG 15	○	59.5	111	23	0 -0.013	40	27	3.5	+0.018 0	2	20	13.6		
—	LSAGL 15	○	110				65	52							
—	LSAG 20	○	130	202	30	0 -0.016	50	33	4	+0.018 0	2.5	26	18.2		
—	LSAGL 20	○	198				71	54							
—	LSAG 25	○	220	310	37	0 -0.016	60	39.2	5	+0.018 0	3	29	22.6		
—	LSAGL 25	○	336				84	63.2							
—	LSAG 30	○	430	450	45	0 -0.016	70	43	7	+0.022 0	4	35	27.2		
—	LSAGL 30	○	634				98	71							

- Notes (1) d_1 represents the maximum diameter for end machining.
- (2) Represents standard length. We can produce other than the standard length, please specify the length of spline shaft by indicating the length in mm with the identification number.
- (3) The direction of basic dynamic load rating (C), basic static load rating (C_0), dynamic torque rating (T), static torque rating and static moment rating (T_0 , T_x , T_y) are shown in the sketches below.
- The upper values of T_x and T_y are for one external cylinder and the lower values are for two external cylinders inclose contact.






Spline shaft dimensions and tolerances mm						Basic dynamic load rating ⁽³⁾	Basic static load rating ⁽³⁾	Dynamic torque rating ⁽³⁾	Static torque rating ⁽³⁾	Static moment rating ⁽³⁾	
	Dim. d tolerance	d ₁ ⁽¹⁾	d ₂	L ⁽²⁾	Maximum length	C N	C ₀ N	T N · m	T ₀ N · m	T _x N · m	T _y N · m
	0 -0.015	8.9	—	200 300	600	1 880	2 150	10.9	12.5	7.0 41.5	12.1 71.9
			4			2 850	4 040	16.6	23.4	22.7 115	39.3 200
			—								
			4								
	0 -0.018	10.9	—	200 300 400	800	2 180	2 690	14.8	18.3	10.6 59.1	18.3 102
			6			3 220	4 850	21.9	33.0	32.2 157	55.7 272
			—								
			6								
	0 -0.018	11.6	—	200 300 400	1 000	4 180	6 070	31.3	45.6	27.8 152	33.2 181
			—			6 400	11 500	48.0	86.5	94.0 449	112 535
	0 -0.021	15.7	—	300 400 500	1 000	6 600	9 040	66.0	90.4	48.6 288	58.0 343
			—			9 270	15 100	92.7	151	127 650	151 774
	0 -0.021	19.4	—	300 400 500	1 200	11 200	14 300	139	178	92.8 551	111 656
			—			15 400	23 200	193	290	229 1 190	273 1 420
	0 -0.021	23.5	—	400 700 1 500 600	1 200	15 400	19 400	231	292	147 874	176 1 040
			—			21 300	31 600	320	474	364 1 900	434 2 260

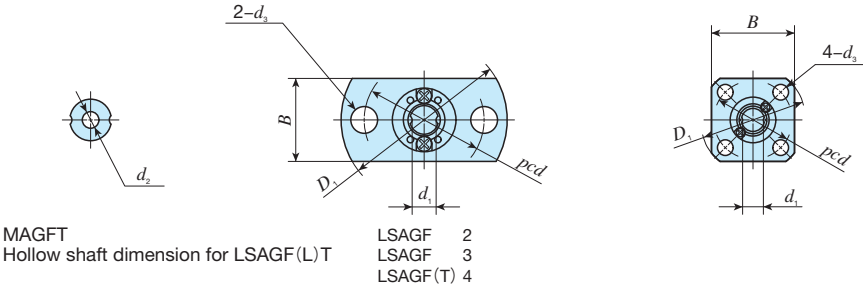
MAG · LSAG
LSB · LS

Example of identification number of assembled set

Model code		Dimensions		Part code		Preload symbol		Classification symbol		Interchangeable code		Supplemental code			
<u>MAG</u>		<u>T</u>		<u>12</u>		<u>C2</u>		<u>R300</u>		<u>T₁</u>		<u>H</u>		<u>/N</u>	
①		②		③		④		⑤		⑥		⑦		⑧	
① Model		④ Size		⑦ Preload amount		⑨ Interchangeable									
MAG		10, 12, 15, 20, 25, 30		No symbol		No symbol		Standard type							
LSAG				T ₁		S1		Non-interchangeable specification							
				Light preload		S2		S1 specification							
② Length of external cylinder		⑤ Number of external cylinders (2)		⑧ Accuracy class		⑩ Special specification									
No symbol				No symbol		BS, N, OH, Q, RE, S, Y									
L				H											
				P											
③ Spline shaft shape		⑥ Length of spline shaft (300 mm)													
No symbol															
T															

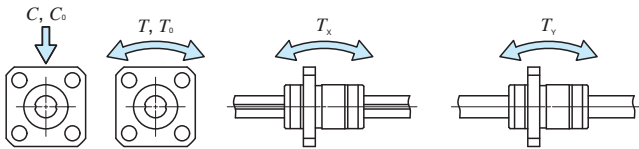
IKO C-Lube Linear Ball Spline MAG

Flange type	
Shape	MAGF · LSAGF
	
Size	2 3 4 5 6 8
	10 12 15 20 25 30



Identification number		Interchangeable	Mass (Ref.) g		External cylinder dimensions and tolerances mm											
MAG series	LSAG series (No C-Lube)		External cylinder	Spline shaft (per 100 mm)	<i>D</i>	Dim. D tolerance	<i>L</i> ₁	<i>L</i> ₂	<i>D</i> ₁	<i>B</i>	<i>E</i>	<i>T</i>	<i>pcd</i>	<i>d</i> ₃		
—	LSAGF 2 ⁽¹⁾	—	1.9	2.3	6	0 -0.008	8.5	4.7	15.5	8	3.4	1.5	11	2.4		
—	LSAGF 3 ⁽¹⁾	—	3.7	5.4	7	0 -0.009	10	5.9	18	9	4	1.9	13	2.9		
—	LSAGF 4 ⁽¹⁾	—	5.1	9.6	8	0 -0.009	12	7.9	21	10	4.6	2.5	15	3.4		
—	LSAGFT 4 ⁽¹⁾	—		8.2												
MAGF 5	LSAGF 5	○	8.9	14.9	10	0 -0.009	18	9.4	23	18	7	2.7	17	3.4		
MAGFT 5	LSAGFT 5	○		12.4												
—	LSAGFL 5	○	12	14.9			26	16.9								
—	LSAGFLT 5	○		12.4												
MAGF 6	LSAGF 6	○	13.9	19	12	0 -0.011	21	12.4	25	20	7	2.7	19	3.4		
MAGFT 6	LSAGFT 6	○		16.5												
—	LSAGFL 6	○	19.5	19			30	21.4								
—	LSAGFLT 6	○		16.5												
MAGF 8	LSAGF 8	○	23.5	39	15	0 -0.011	25	14.6	28	22	9	3.8	22	3.4		
MAGFT 8	LSAGFT 8	○		33												
—	LSAGFL 8	○	34.1	39			37	26.6								
—	LSAGFLT 8	○		33												

- Notes (1) No seal is included.
- (2) d_1 represents the maximum diameter for end machining.
- (3) Represents standard length. We can produce other than the standard length, please specify the length of spline shaft by indicating the length in mm with the identification number.
- (4) The direction of basic dynamic load rating (C), basic static load rating (C_0), dynamic torque rating (T), static torque rating and static moment rating (T_0 , T_x , T_y) are shown in the sketches below.
- The upper values of T_x and T_y are for one external cylinder and the lower values are for two external cylinders inclose contact.





**MAG · LSAG
LSB · LS**

Example of identification number of assembled set

Model code	Dimensions	Part code	Preload symbol	Classification symbol	Interchangeable code	Supplemental code
<u>MAGF</u>	<u>L</u>	<u>T</u>	<u>5</u>	<u>C2</u>	<u>R150</u>	<u>T₁</u>
<u>H</u>						<u>/N</u>
①	②	③	④	⑤	⑥	⑦
⑧	⑨	⑩				


① Model		④ Size		⑦ Preload amount		⑨ Interchangeable	
MAGF	Flange type	2, 3, 4, 5, 6, 8		To	Clearance	No symbol	Non-interchangeable specification
LSAGF				No symbol	Standard	S1	S1 specification
				T ₁	Light preload	S2	S2 specification

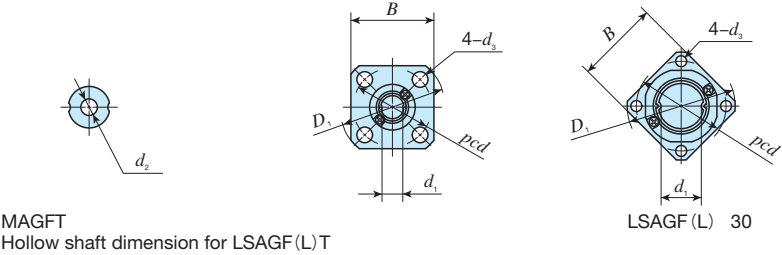
② Length of external cylinder		⑤ Number of external cylinders (2)		⑧ Accuracy class		⑩ Special specification	
No symbol	Standard			No symbol	Ordinary	BS, N, OH, Q, RE, S, Y	
L	Long			H	High		
		T	Precision				

③ Spline shaft shape	
No symbol	Solid shaft
T	Hollow shaft

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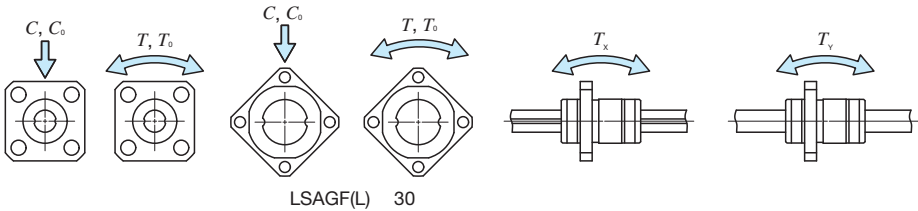
IKO C-Lube Linear Ball Spline MAG

Flange type						
Shape	MAGF · LSAGF					
						
Size	2	3	4	5	6	8
	10	12	15	20	25	30



Identification number		Interchangeable	Mass (Ref.) g		External cylinder dimensions and tolerances mm										
MAG series	LSAG series (No C-Lube)		External cylinder	Spline shaft (per 100 mm)	D	Dim. D tolerance	L ₁	L ₂	D ₁	B	E	T	pcd	d ₃	
MAGF 10	LSAGF 10	○	45	60.5	19	$0_{-0.013}$	30	18.2	36	28	10	4.1	28	4.5	
MAGFT 10	LSAGFT 10	○		51											
—	LSAGFL 10	○	70.1	60.5			47	34.9							
—	LSAGFLT 10	○		51											
MAGF 12	LSAGF 12	○	59	87.5	21	$0_{-0.013}$	35	23	38	30	10	4	30	4.5	
MAGFT 12	LSAGFT 12	○		66											
—	LSAGFL 12	○	91.8	87.5			54	42							
—	LSAGFLT 12	○		66											
—	LSAGF 15	○	77	111	23	$0_{-0.013}$	40	27	40	31	11	4.5	32	4.5	
—	LSAGFL 15	○	128				65	52							
—	LSAGF 20	○	150	202	30	$0_{-0.016}$	50	33	46	35	14	5.5	38	4.5	
—	LSAGFL 20	○	218				71	54							
—	LSAGF 25	○	255	310	37	$0_{-0.016}$	60	39.2	57	43	17	6.6	47	5.5	
—	LSAGFL 25	○	371				84	63.2							
—	LSAGF 30	○	476	450	45	$0_{-0.016}$	70	43	65	50	21	7.5	54	6.6	
—	LSAGFL 30	○	680				98	71							

- Notes (1) d_1 represents the maximum diameter for end machining.
- (2) Represents standard length. We can produce other than the standard length, please specify the length of spline shaft by indicating the length in mm with the identification number.
- (3) The direction of basic dynamic load rating (C), basic static load rating (C_0), dynamic torque rating (T), static torque rating and static moment rating (T_0 , T_x , T_y) are shown in the sketches below.
The upper values of T_x and T_y are for one external cylinder and the lower values are for two external cylinders inclose contact.



MAG · LSAG
LSB · LS

Example of identification number of assembled set

Model code	Dimensions	Part code	Preload symbol	Classification symbol	Interchangeable code	Supplemental code
MAGF	T 12 C2 R300	T ₁	H		/N	
①	②	③	④	⑤	⑥	⑦

① Model		
MAGF	Flange type	
LSAGF		

② Length of external cylinder
No symbol Standard
L Long

③ Spline shaft shape
No symbol Solid shaft
T Hollow shaft

④ Size
10, 12, 15, 20, 25, 30

⑤ Number of external cylinders (2)

⑥ Length of spline shaft (300 mm)

⑦ Preload amount
No symbol Standard
T ₁ Light preload

⑧ Accuracy class
No symbol Ordinary
H High
P Precision

⑨ Interchangeable
No symbol Non-interchangeable specification
S1 S1 specification
S2 S2 specification

⑩ Special specification
BS, N, OH, Q, RE, S, Y

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